



POLY MAX® CRYSTAL EXPRESS

UNIVERSAL, CRYSTAL CLEAR ASSEMBLY ADHESIVE AND SEALANT WITH FAST FINAL STRENGTH BUILD-UP.



PRODUCT DESCRIPTION

Universal, crystal clear assembly adhesive and sealant based on unique SMP technology, with fast final strength building. For bonding, fixing and sealing almost all (construction) materials on almost all surfaces (both smooth, porous and non-porous surfaces). Extra strong. Crystal clear. Super fast.

FIELD OF APPLICATION

Bonding: e.g. glass, stone, natural stone, concrete, plasterwork, many synthetic materials, wood, chipboard, Trespa, iron, aluminium, zinc, steel, stainless steel and other metals, ceramic tiles, cork and mirrors.

Fixing: e.g. skirting boards, lathing, window sills, doorsteps, roof edges, construction boards, insulation materials, gypsum boards, polystyrene ornaments and decorative frames.

Sealing: e.g. skirting boards (synthetics), window frames, stair steps, window sills, doorsteps and drywalls. Also suitable for sealing cracks in walls and ceilings. Not suitable for PE, PP, PTFE and bitumen. When gluing plastics always perform an adhesion test first. Adhesion to plastics can vary depending on the type of synthetic and the quality of the plastic.

PROPERTIES

- Crystal clear
- Very high final bond strength
- Super-fast building of final bonding strength
- Permanently elastic
- Can be used internally and externally
- Paintable (test first)
- Good filling capacity
- Resistant to temperatures between -40°C and +100°C
- Water and all-weatherproof
- 100% adhesive (non-shrinking)
- Also bonds to slightly damp surfaces
- Solvent-free
- Excellent bonding without primer
- Acid-free, odourless

PREPARATION

Working conditions: Only apply at temperatures between +5°C and +40°C.

Surface requirements: Both parts must be solid, clean, free of dust and grease. Use of primer not required. The surface may be slightly moist.

Tools: Apply cartridge contents using a sealant gun (a Bison Power Pistol, for example). If necessary, use a rubber mallet to tap lightly.

APPLICATION

Coverage: With spot bonding: 5-8 m²/kg. Stripes: one cartridge issues approx. 8-15 metres of adhesive (depending on the diameter of the cut nozzle).

Before using open cartridge at the top by cutting off the plastic nipple above the thread with a sharp knife. Fix the nozzle onto the cartridge and cut at an angle to the desired diameter. Bonding and fixing: Cut the nozzle to a diameter of at least 0.5 cm. Sealing: Cut the nozzle at an angle to the desired joint width.

Stains/residue: Use white spirit for cleaning tools and removing wet adhesive residue. Dry adhesive residue can only be removed mechanically.

Points of attention: The following drying times are based on bonding at least one porous material and an adhesive layer of approx. 1 mm thickness. If two non-porous materials are being bonded and/or the layer of adhesive is thicker, the drying times may be substantially longer. When adhesive is applied underwater, it may turn white. Avoid direct contact with UV radiation (eg. By sealing applications outdoors).

CURE TIMES*

Skinover time: approx. 10-15 minutes

Handling time: approx. 2 hours. This might vary, based on circumstances, like temperature and humidity.

Cure rate: approx. 2 mm/24 hrs

Drying/Curing time: approx. 4 hours. This might vary, based on circumstances, like temperature and humidity.

* Curing time may vary depending on a.o. surface, product quantity used, humidity level and ambient temperature.

TECHNICAL PROPERTIES

Moisture resistance: Very good



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Water resistance: Good

Temperature resistance: -40°C - +100°C

UV resistance: Moderate

Mildew resistance: Good

Chemicals resistance: Good

Paintability: Good

Elasticity: Good

Filling capacity: Very good

TECHNICAL SPECIFICATIONS

Chemical base: SMP Polymer

Colour: Crystal Clear

Viscosity: approx. Thixotropic

Solid matter: approx. 100 %

Density: approx. 1.04 g/cm³

Tensile strength: approx. 150 N/cm²

Shear strength: approx. 250 N/cm²

Flash point: K3 (>55°C)

Shrinkage: approx. 0 %

Hardness (Shore A): approx. 45

100% modulus: approx. 0.9 MPa

Elongation of rupture: approx. 250 %

STORAGE CONDITIONS

At least 18 months after production. Limited shelf life after opening. Close container properly and store in a dry, cool and frost-free place.